

Plant : P14

TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :		LOSS NO./STEP									
DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL :	Tensioner	CELL NAME :	A128	M/C STAGE:	Trub	OPERATION:	Back Facing
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KAIZEN THEME :	KAIZEN IDEA :	BENCHMARK:	01 No
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Unsafe condition eliminate	Clamping pad to be closed condition	TARGET:	00 no's
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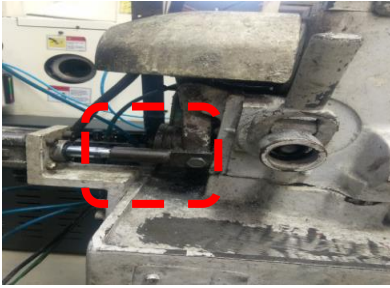
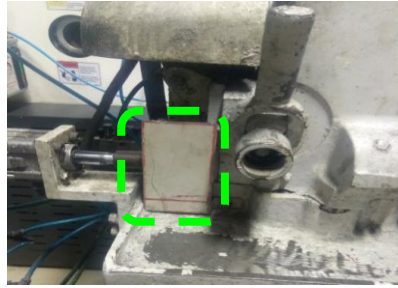
		KAIZEN START:	10.01.2018
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		TARGET DATE:	10.01.2018
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PROBLEM PRESENT STATUS :	COUNTERMEASURE:	KAIZEN FINISH:	10.01.2018
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Chance of finger / hand injury at clamping side	Provided a side bracket to cover the cylinder pad.	TEAM MEMBERS:	Ganesh
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WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:-
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<p>Why1:- Chance of finger injury.</p> <p>Why2:- Clamping pad hitting injury</p> <p>Why3 :- Clamping pad open condition.</p>			<p>Unsafe condition eliminated</p> <p>KAIZEN SUSTAINANCE</p> <p>WHAT TO DO: Monitoring</p> <p>HOW TO DO: Safety Poka Yoke check sheet</p> <p>FREQUENCY: Monthly</p>
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ROOT CAUSE	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
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Clamping pad open condition	  <p>Unsafe condition Safe Condition</p> <p>Before After</p>	SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
REGISTRATION NO.: P14/KK/2018/004						
DATE: 10.01.2018						
REGISTERED BY: Mr. Nigama						
MANGERS SIGN: Mr. Dinesha M						

HD SCOPE INFORMATION IN OTHER PLANT				
SR. No	Plant	WHEN	WHOM	STATUS